



**Gravel Stabilization System** 









# BERA® The GREEN

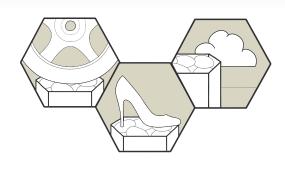
# **Water Facts:**

Ground water is rainwater that has seeped into the subbase. It is important for the production of drinking water and prevents agricultural and wildlife areas from drying out. The water crisis is the #1 global risk based on impact to society (as a measure of devastation), and the #8 global risk based on likelihood (likelihood of occurring within 10 years) as announced by the World Economic Forum, January 2015. - source: water.org.

# SUSTAIN WATER FOR FUTURE GENERATIONS

# **BERA Gravel Fix®, your solution!**

- Stable and strong gravel paving for light traffic and pedestrian use
- Immediate rainwater infiltration, 180 liter/sec per m²
- Sustainable in its application, 100% sustainably made in Europe
- For residential parkings, driveways and pedestrian areas









The areal view of our manufacturing facilities.



Tebodin Netherlands BV assessed BERA Gravel Fix® white on the 5 criteria of Cradle to Cradle i.e. Material Health, Material Reutilization, Renewable Energy and Carbon Management, Water Stewardship and Social Fairness. Our product has been awarded with the Cradle to Cradle Certified™ Silver level. The certificate was handed by Tebodin on 26 September 2015. On the same day Prime Minister of Czech Republic opened the new BERA Production facilities together with Embassy of The Netherlands expanding the production capacity and logistics center.



# BERA Gravel Fix® Lite white, 100% sustainable!

- Cradle to Cradle Certified™ Silver
- LEED and BREEAM® credits
- ISO9001 certified, made in Europe
- Safety compliance REACH EC1907/2006
- Socially and respectfully made by disabled staff
- Fully recyclable after use



# INTRODUCTION

### What is BERA Gravel Fix® Lite?

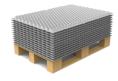
BERA Gravel Fix® Lite is an advanced 100% recyclable stabilization system for gravel. With its hexagonal honeycomb structure of high quality Polypropylene cells and professional Typar Geotextile backing, BERA Gravel Fix® Lite is designed to provide a strong and stable sub-base for the application of gravel on paths and light traffic parkings or driveways. It will facilitate a strong and porous surface for residential projects.

The product Type 'S' is a single sheet easy to use for paths and alongside facade or pools. Type 'L' is the double size 'bookfold', easy to take into the vehicle and install for larger surfaces such as residential parking area's.

### Applications for BERA Gravel Fix® Lite:

- Walkways and terraces
- Light traffic area
- Cemeteries and parks
- Gardens and terraces
- Restaurants and hotel terraces





### Features and benefits of BERA Gravel Fix® Lite:

- Easy to install & stable dry gravel surface in fast and economic way
- For pedestrian and light vehicle use
- Easy mobility for all including those wearing high-heels or with bicycles, motorbike or wheelchair
- ♦ Terrace furniture, ladders stable and no sinking in
- ♦ Fully porous, so dry and ensuring infiltration of rainwater immediately
- DuPont™ Typar® geo-textile backing, fully porous, durable and strong



For your vehicle use and parkings



(i) All BERA Gravel Fix products are manufactured with GREEN solar and biomass power.



For maximum mobility and stability on path and walkways



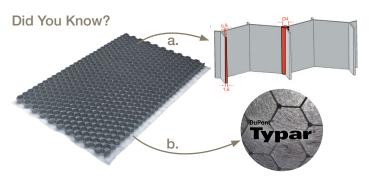
UV stabilisation included



For green roofing with sedum or stable base for (roof) terraces



(i) Made in Europe



- a. BERA Gravel Fix® Lite has 26 mm deep, tapered cell walls of 1.6 mm at the base and 0.8 mm at the top to ensure the highest vertical strength. The ultrasonic welding process adds to the lateral strength for use on sloped areas.
- Geotextile with DuPont<sup>™</sup> Typar<sup>®</sup> for maximum drainability following FN ISO 11058

#### **Environmental and Engineering Excellence**

BERA Gravel Fix® Lite is manufactured in the European Union under stringent Quality and Environmental Control standards, including REACH (EC 1907/2006). The use of recycled raw materials and well developed infrastructure to minimize our delivery carbon footprint, underline our corporate vision in providing environmentally sustainable solutions.

BERA Gravel Fix<sup>®</sup> Lite in white is Cradle to Cradle Certified<sup>™</sup> Silver. http://www.c2ccertified.org

#### BERA Gravel Fix<sup>®</sup> Lite, a sustainable product:

- Manufactured in Europe using renewable energy
- Fully recyclable after end of life-cycle
- Select 100% recycled raw materials at no extra cost
- Safety according REACH (EC1907/2006)
- **UV** and frost resistant
- No glue, only thermally welded connections
- Social awareness policy

# **TECHNICAL**

# **TECHNICAL SPECIFICATIONS\***

GENERAL		
Material	: 100% recycled or pure Polypropylene (recyclable	9)

Manufacturing technique : High Precision Injection Moulding
Manufacturing standards : ISO9001, 16949 Lloyds, REACH

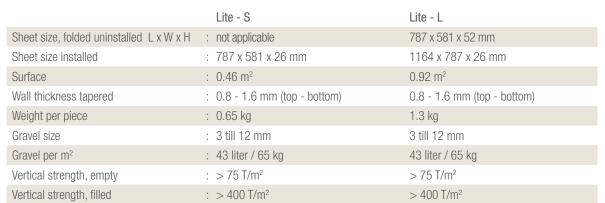
Manufacturing location : European Union

Colour : White, grey
Cell structure : Hexagonal

Membrane : DuPont<sup>™</sup> Typar<sup>®</sup> – 68 g/m<sup>2</sup>

UV and frost : UV and frost resistant

# PHYSICAL DATA







<sup>\*</sup>All data is subject to change without prior notice by the manufacturer

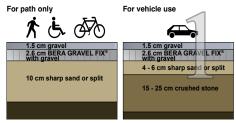
Product ID	Description	Pallet info	
1100212 Gravel Fix Lite - S - White - 60 x 80 (0.46 m²) - PUV1 - Typar		Quantity: 80 pieces = 36.8 m <sup>2</sup> Dimensions: 120 x 80 x 120 cm	
1100213 Gravel Fix Lite - S - Grey recycled - 60 x 80 (0.46 m²) - RUV1 - Typar			
1100214	Gravel Fix Lite - S - Black recycled - 60 x 80 (0.46 m²) - RUV1 - Typar	Weight: 75 kg	
1100215	Gravel Fix Lite - L - White - 120 x 80 (0.92 m²) - book-fold - PUV1 - Typar	Quantity: 40 pieces = 36.8 m <sup>2</sup>	
1100216 Gravel Fix Lite - L - Grey recycled - 120 x 80 (0.92 m²) - book-fold - RUV1 - Typar		Dimensions: 120 x 80 x 120 cm	
1100217	Gravel Fix Lite - L - Black recycled - 120 x 80 (0.92 m²) - book-fold - RUV1	Weight: 75kg	
1100218	Gravel Fix Lite - S - White - 60 x 80 (0.46 m²) - PUV3 - Typar	Quantity: 80 pieces = 36.8 m <sup>2</sup>	
1100219 Gravel Fix Lite - S - Grey recycled - 60 x 80 (0.46 m²) - RUV3 - Typar		Dimensions: 120 x 80 x 120 cm	
1100223	Gravel Fix Lite - S - Black recycled - 60 x 80 (0.46 m²) - RUV3 - Typar	Weight: 75 kg	
1100224	Gravel Fix Lite - L - White - 120 x 80 (0.92 m²) - book-fold - PUV3 - Typar	Quantity: 40 pieces = 36.8 m <sup>2</sup>	
1100225 Gravel Fix Lite - L - Grey recycled - 120 x 80 (0.92 m²) - book-fold - RUV3 - Typar		Dimensions: 120 x 80 x 120 cm	
1100226	Gravel Fix Lite - L - Black recycled - 120 x 80 (0.92 m²) - book-fold - RUV3 - Typar	Weight: 75kg	

# **GEOTEXTILE DuPont™Typar® TECHNICAL DATA**

or or extract but one types recommended by the							
Essential characteristics	Test Method	Unit	Performance				
Tensile Strength T <sup>max</sup>	EN ISO 10319	kN/m	MD 3.7 (- 0.8) CMD 3.4 (- 0.8)				
Dynamic Perforation Resistance D	EN ISO 13433	kN/m	50 (+ 0)				
Resistance to Static Puncture F	EN ISO 12236	mm	0.500 (-0.08)				
Opening Size O <sup>90</sup>	EN ISO 12956	kN	225 (+/- 40)				
Water Permeability VH50	EN ISO 11058	m/s	$180 \times 10^{-3} (-40 + 10^{-3})$				
Durability in accordance with Annex B	Predicted to be durable for more than 100 years in all natural soils with temperatures <25 °C on the basis of a durability assessment (Typargeo Report 070)						

Source:  $DuPont^{m}Typar^{\otimes}$  SF20 Declaration of Performance

# LAYING INSTRUCTIONS















# **FOUNDATION**

Foundation profile to be determined by site conditions and suitable for anticipated load. In general the foundation shall be: For path only: a flat layer of 10 cm sharp sand or split.

For vehicle use: a compacted layer of 15-25 cm MOT (crushed stone) plus 4-6 cm sharp sand or split.

# **SHAPING**

Create shape using edging systems in aluminium, Corten or galvanized steel, wood or plastic. Height (5-15 cm) and thickness depending on expected load. Use laser height determination for alignment with surrounding area.

# **COMPACTING**

A stable, well compacted and permeable base, as used in all other paving methods, is essential. Failure may lead to non-performance of BERA Gravel Fix® Lite as intended.

# **LEVELING**

After compacting, level the sand or split layer eliminating any surplus sand or split. Remove any debris or sharp items from the sand or split layer.

#### I AYING

Each sheet has extended geo-textile lips on 2 sides. Lay the sheets onto the extended geo-textile lip of the adjacent sheet for maximum stability, weed control and support.

#### TRIMMING

Cut to fit to edging or obstacles using hand or electric tools to ensure sheets are firmly fixed within the edges. Important: Please follow tool manufacturers safety instructions.

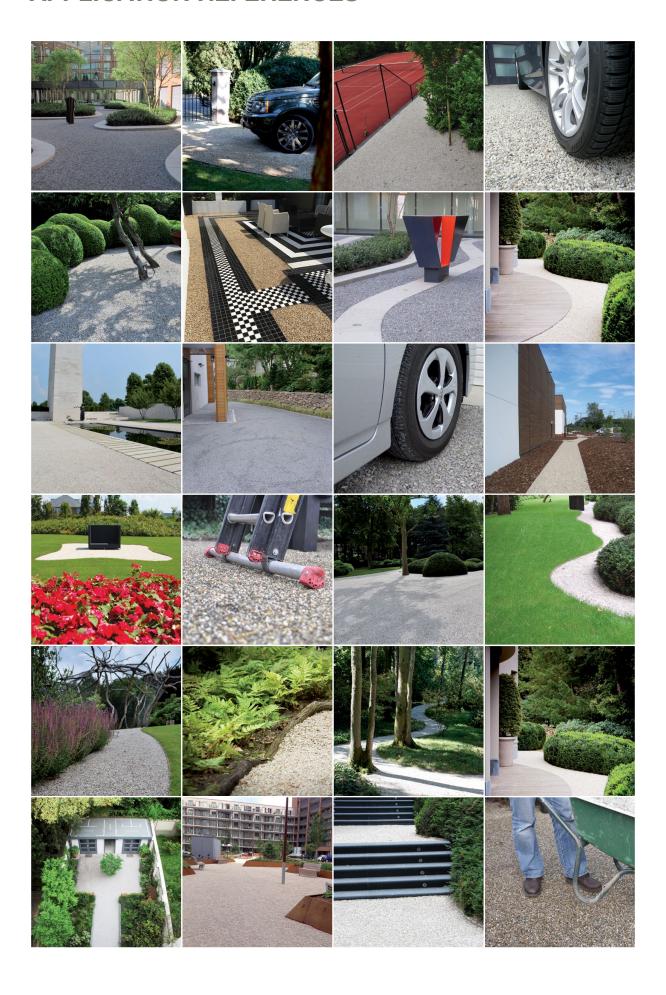
#### FII I ING

Fill the sheets with gravel, recommended 3-12 mm, which should exceed the height of the cell wall by 15-20 mm. (refer to our Technical Documentation for further details).

# **FINISHING**

Rake the gravel to distribute evenly and cover the sheets. Compact lightly when used for parkings. Maintenance is limited to raking and removing leaves and other debris. Important: Keep the sheets covered with gravel for maximum durability. Top-up gravel as and when required to keep the sheets covered at all times.

# **APPLICATION REFERENCES**





BERA® is the trademark of BERA B.V. of The Netherlands, a company which develops stabilization systems, eco systems and prestigious outdoor living concepts.

With the company's historical roots & wealth of know-how in landscaping and architectural fields, they create innovative and environmentally sustainable solutions, supplied throughout Europe, the Middle-East, South Africa and S-E Asia regions.

#### Contact:

BERA B.V. (The Netherlands)

T: +31 (0) 33 257 0302 E: info@bera-bv.com

BERA Latinoamérica (Centro América)

T: +(506) 87039731

E: centro.america@bera-bv.com

BERA B.V. (Germany)

T: +49 (0) 30 78 71 68 85 E: kontakt@bera-bv.com BERA (Africa) Pty Ltd

T: +27 83 449 3954

E: franko@bera-bv.com

BERA Sarl (France)

T: +33 (0) 9 81 12 76 58

E: info@bera-sarl.fr

BERA CZECH s.r.o. (Czech Republic)

T: +420 777 484 937 E: beracz@bera-bv.com BERA Slovakia s.r.o. (Slovakia)

T: +421 910 705 706

E: slovakia@bera-bv.com

BERA Egypt

T: +02012 042 411 16 E: sally@bera-bv.com

BERA B.V. (Russia)

T: +7 910 440 64 70 E: russia@bera-bv.com

















